



LEVASSEUR
Your paint expert

HYDROFER

COMPOSITION

One-component primer based on alkyd-resin containing an acrylic modified drying agent in a hydro emulsion.

Colour : RAL 8012

APPLICATION FIELD AND PROPERTIES

Anticorrosion protection for metallic structures and industrial equipment (New works or maintenance work).

Surfaces :

- Iron, steel, smelting
- Old surfaces in good condition.

Properties :

- Quick drying
- Contains calcium phosphate
- Opaque and decorative
- VOC according ISO 11890 norm: 7g/l
- Following norme ISO 12944-2 C4 average

TECHNICAL CHARACTERISTICS

Nature of resin : waterbased alkyd-resin

Dry film appearance : Semi gloss

Dry extract (weight) : 60+/-0.5%,

Density : 1.37 +/- 0.02

Viscosity at 20°C : 2500cp

Drying at 20°C, 60%HR, 40 microns dry

Dust-free : 30 minutes

Recoatable : after 24 hours of drying

Coverage : 6-8m²/L.

APPLICATION

Surface preparation : Surfaces must be well cleaned of soiling, old non-sticking paintings, grease stains by scratching, brushing, dust removed and degreased.

Rust, carbonize, old deteriorate paints must be taken off by sanding at SA 2.5 minimum (if possible) or scratching-brushing at St3.

1. Brush and roll : No dilution.
2. Pneumatic spraygun or airless : Maximum 10% with water

CLEANING

With water.

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COVERING

By itself or water based finishings after 24 hours of drying.

RECOMMENDATIONS

- Temperature of the support must be between 10°C and 35°C.
- Support not condensing : the temperature of the support must be at least 3°C higher than dew point
- Relative humidity lower than 80 %.
- Drying can be accelerated by stoving between 40°C and 60°C after 10 minutes air drying before stoving.

STORAGE CONDITIONS

1 year in original and non-opened package.
Stock inside a ventilated room with temperature between +5 and +35°C.

Our information on the technical product is used only as assistance to professional workers. During the implementation of our products, we always advise to start with a test on a small area.

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